
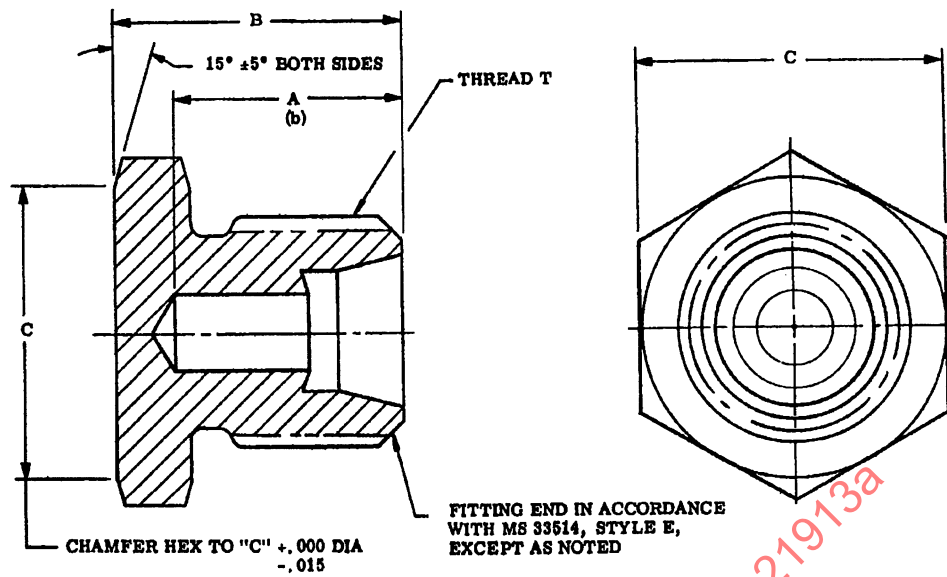


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REV. A	FEDERAL SUPPLY CLASS 4730	
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AS21913		
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CUSTODIAN: SAE G-3/G-3B		PROCUREMENT SPECIFICATION: AS18280
 <p>SAE The Engineering Society For Advancing Mobility Land Sea Air and Space® 400 Commonwealth Drive, Warrendale, PA 15096-0001</p>	<p style="text-align: center;">AEROSPACE STANDARD</p> <p style="text-align: center;">PLUG, FLARELESS TUBE</p>	<p style="text-align: center;">AS21913 SHEET 1 OF 3</p> <p style="text-align: center;">REV. A</p>

ISSUED 1998-03 REVISED 2001-03



DASH NO.	TUBE OD	THREAD T MIL-S-8879	A -3/64 +0	B	C	WT LB MAX		
						STEEL	AL ALLOY	TI ALLOY
-2	1/8	.3125-24UNJF-3A	3/8	9/16	.438	.014	.005	.008
-3	3/16	.3750-24UNJF-3A	7/16	39/64	.500	.017	.006	.009
-4	1/4	.4375-20UNJF-3A	1/2	41/64	.563	.020	.007	.011
-5	5/16	.5000-20UNJF-3A	1/2	43/64	.625	.026	.010	.015
-6	3/8	.5625-18UNJF-3A	9/16	23/32	.625	.033	.012	.019
-8	1/2	.7500-16UNJF-3A	5/8	27/32	.812	.067	.024	.038
-10	5/8	.8750-14UNJF-3A	11/16	63/64	.938	.107	.038	.061
-12	3/4	1.0625-12UNJ-3A	1-1/16	1-1/32	1.125	.174	.062	.100
-16	1	1.3125-12UNJ-3A	1-1/8	1-1/16	1.375	.245	.091	.141
-20	1-1/4	1.6250-12UNJ-3A	5/8	1-3/32	1.688	.390	.150	.225
-24(b)	1-1/2	1.8750-12UNJ-3A	23/32	1-3/32	2.000	.540	.192	.311
-32(b)	2	2.5000-12UNJ-3A	11/16	1-3/32	2.625	.965	.354	.556

(b) DRILL POINT NOT PERMITTED ON -24 AND -32 SIZES, HOLE SHALL BE FLAT BOTTOMED IN ACCORDANCE WITH DIMENSION A.

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