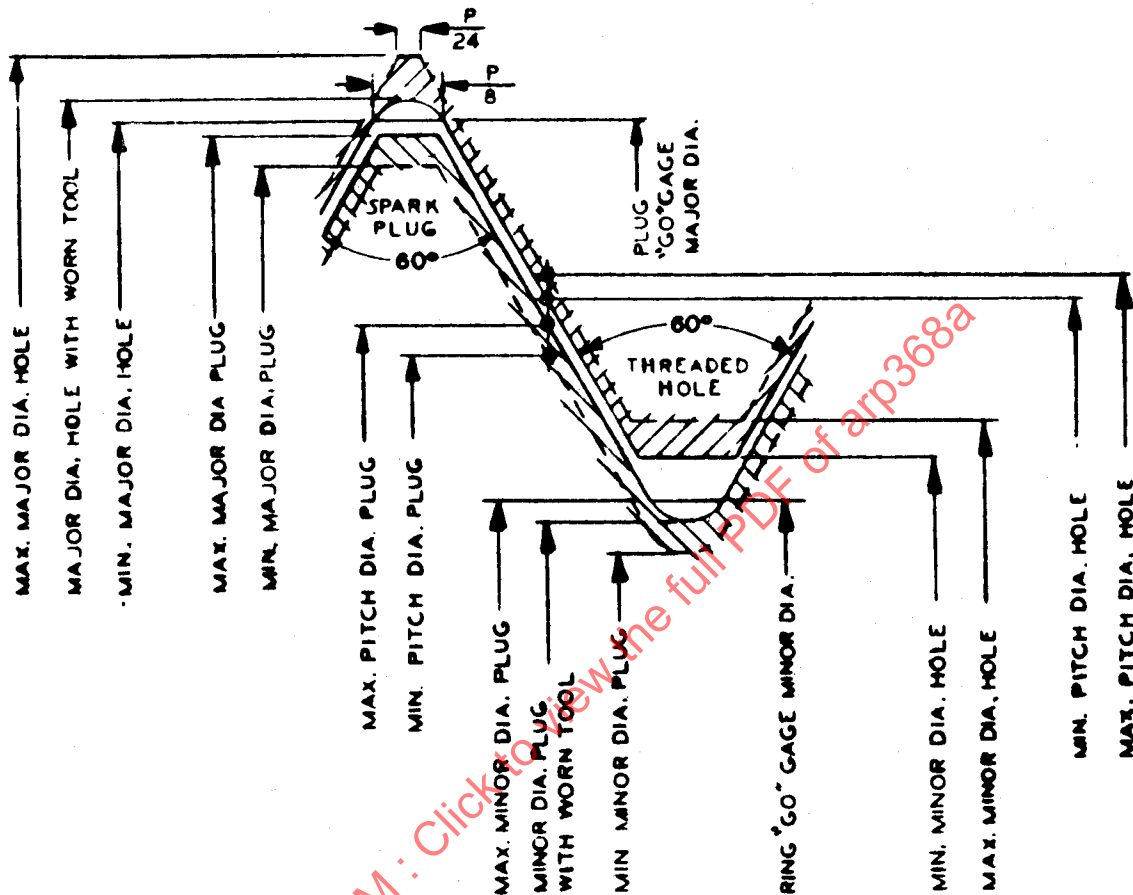


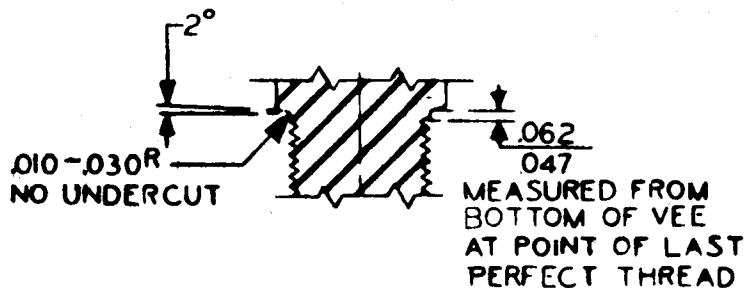
SPARK PLUG THREAD FORM DATA (60° THREAD ANGLE)

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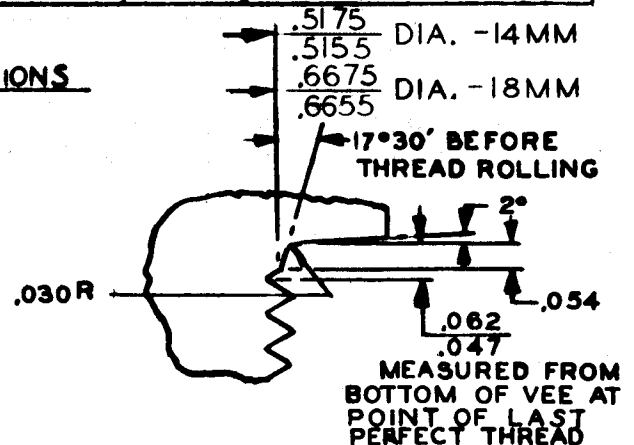


SIZE	MAJOR DIAMETER		PITCH DIAMETER		MINOR DIAMETER		RING "GO" GAGE	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	+.0000	-.0005
18-1.5MM	.7019	.7079	.6645	.6695		.6358	.6358	
14-1.25MM	.5455	.5505	.5142	.5185		.4904	.4904	

SPARK PLUG DIMENSIONS



FOR MILLED OR GROUND THREADS



FOR ROLLED THREADS

TOLERANCES ON FINISHED DIMENSIONS $\pm .010$ UNLESS OTHERWISE SPECIFIED
TOLERANCES ON ANGLES $\pm 2^\circ$ UNLESS OTHERWISE SPECIFIED