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Building Construction*



Standard Methods of
Fire Tests of
BUILDING CONSTRUCTION
and **MATERIALS**

May
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Fifty Cents*

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NATIONAL FIRE PROTECTION ASSOCIATION
International
60 Batterymarch St., Boston 10, Mass.

National Fire Protection Association

International

Executive Office: 60 Batterymarch St., Boston 10, Mass.

The National Fire Protection Association was organized in 1896 to promote the science and improve the methods of fire protection and prevention, to obtain and circulate information on these subjects and to secure the cooperation of its members in establishing proper safeguards against loss of life and property by fire. Its membership includes two hundred national and regional societies and associations (list on outside back cover) and seventeen thousand individuals, corporations, and organizations. Anyone interested may become a member; membership information is available on request.

This pamphlet is one of a large number of publications on fire safety issued by the Association including periodicals, books, posters and other publications; a complete list is available without charge on request. All NFPA standards adopted by the Association are published in six volumes of the **National Fire Codes** which are re-issued annually and which are available on an annual subscription basis. The standards, prepared by the technical committees of the National Fire Protection Association and adopted in the annual meetings of the Association, are intended to prescribe reasonable measures for minimizing losses of life and property by fire. All interests concerned have opportunity through the Association to participate in the development of the standards and to secure impartial consideration of matters affecting them.

NFPA standards are purely advisory as far as the Association is concerned, but are widely used by law enforcing authorities in addition to their general use as guides to fire safety.

Definitions

The official NFPA definitions of shall, should and approved are:

SHALL is intended to indicate requirements.

SHOULD is intended to indicate recommendations, or that which is advised but not required.

APPROVED refers to approval by the authority having jurisdiction.

Units of measurements used here are U. S. standard. 1 U. S. gallon = 0.83 Imperial gallons = 3.785 liters.

Approved Equipment

The National Fire Protection Association does not "approve" individual items of fire protection equipment, materials or services. The standards are prepared, as far as practicable, in terms of required performance, avoiding specifications of materials, devices or methods so phrased as to preclude obtaining the desired results by other means. The suitability of devices and materials for installation under these standards is indicated by the listings of nationally recognized testing laboratories, whose findings are customarily used as a guide to approval by agencies applying these standards. Underwriters' Laboratories, Inc., Underwriters' Laboratories of Canada and the Factory Mutual Laboratories test devices and materials for use in accordance with the appropriate standards, and publish lists which are available on request.

Fire Tests of Building Construction and Materials.

NFPA No. 251—May 1958

This Standard on Fire Tests of Building Construction and Materials was adopted in its present revised form by the National Fire Protection Association on May 22, 1958 on recommendation of the Committee on Fire Tests. The text herewith is basically the same as that published by the American Society for Testing Materials, ASTM designation E119-55, differing only in paragraphs 5(c) and 6(a). The revision of paragraph 26 was not adopted by the ASTM as of the date of NFPA action on this standard but was recommended by the ASTM Committee on Fire Tests and scheduled for action by the ASTM in June, 1958.

The present edition, the latest in a series dating from 1918, is the result of cooperative activity by the National Fire Protection Association and other organizations active in the fire protection field. Revisions incorporated in the present draft were recommended by the NFPA Committee on Fire Tests which has interlocking membership with the ASTM Committee. Prior editions of this standard, handled by the NFPA Committee on Building Construction, have also been adopted and published by Underwriters' Laboratories, Inc., as UL 263 and approved as American Standard by the American Standards Association.

Changes From Prior Edition.

A new paragraph 5(c) has been added that pertains to the classifications of materials as combustible.

A requirement prohibiting the application of a roof covering to roof assemblies during test has been added to paragraph 6(a).

Paragraph 26 has been revised to more clearly express the intent of alternate test of steel beams and girders not under load.

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HISTORY.

The original draft of the Standard of Fire Tests of Building Construction and Materials was presented to the Association by the NFPA Committee on Fire-Resistive Construction and was finally adopted in 1918, since which time it has been a standard of the Association (*Proceedings*, 1918, page 205).

Revisions were prepared from time to time and new editions adopted by the National Fire Protection Association in 1926, 1934, 1941, 1950, 1955 and 1958. Prior to 1953, action was taken by the NFPA on recommendation of the Committee on Building Construction. In 1953 by action of the NFPA Board of Directors a new Committee on Fire Tests was formed. This Committee recommended changes that were adopted by the NFPA in 1955 and 1958. There has been continuing activity in this field by the ASTM Committee E-5 with several separate actions by the ASTM, the results of all of which are incorporated in the present text.

STANDARD METHODS OF FIRE TESTS OF BUILDING CONSTRUCTION AND MATERIALS.**NFPA No. 251—May 1958**

The performance of walls, columns, floors, and other building members under fire exposure conditions is an item of major importance in securing constructions that are safe, and that are not a menace to neighboring structures nor to the public. Recognition of this is registered in the codes of many authorities, municipal and other. It is important to secure balance of the many units in a single building, and of buildings of like character and use in a community; and also to promote uniformity in requirements of various authorities throughout the country. To do this it is necessary that the fire-resistive properties of materials and assemblies be measured and specified according to a common standard expressed in terms that are applicable alike to a wide variety of materials, situations, and conditions of exposure.

Such a standard is found in the methods that follow. They prescribe a standard exposing fire of controlled extent and severity. Performance is defined as the period of resistance to standard exposure elapsing before the first critical point in behavior is observed. Results are reported in units in which field exposures can be judged and expressed.

The methods may be cited as the "Standard Fire Tests," and the performance or exposure shall be expressed as "2-hr.," "6-hr.," "½-hr.," etc.

When a factor of safety exceeding that inherent in the test conditions is desired, a proportional increase should be made in the specified time-classification period.

Scope.

1. (a) These methods of fire tests are applicable to assemblies of masonry units and to composite assemblies of structural materials for buildings, including bearing and other walls and partitions, columns, girders, beams, slabs, and composite slab and beam assemblies for floors and roofs. They are also applicable to other assemblies and structural units that constitute permanent integral parts of a finished building.

(b) It is the intent that classifications shall register performance during the period of exposure and shall not be construed as having determined suitability for use after fire exposure.

NOTE: A method of fire hazard classification based on rate of flame spread is covered in NFPA Standard No. 255, Method of Surface Burning Characteristics of Building Materials.

CONTROL OF FIRE TESTS.**Time-Temperature Curve.**

2. The conduct of fire tests of materials and construction shall be controlled by the standard time-temperature curve shown in Fig. 1. The points on the curve that determine its character are:

1000F. (538C.)	at 5 min.
1300F. (704C.)	at 10 min.
1550F. (843C.)	at 30 min.
1700F. (927C.)	at 1 hr.
1850F. (1010C.)	at 2 hr.
2000F. (1093C.)	at 4 hr.
2300F. (1260C.)	at 8 hr. or over

For a closer definition of the time-temperature curve, see the Appendix.

Furnace Temperatures.

3. (a) The temperature fixed by the curve shall be deemed to be the average temperature obtained from the readings of not less than nine thermocouples for a floor, roof, wall or partition and not less than eight thermocouples for a structural column, symmetrically disposed and distributed to show the temperature near all parts of the sample, the thermocouples being enclosed in sealed porcelain tubes $\frac{3}{4}$ in. in outside diameter and $\frac{1}{8}$ in. in wall thickness, or, as an alternative in the case of base metal thermocouples, enclosed in sealed, standard-weight $\frac{1}{2}$ -in. black wrought steel or black wrought iron pipe. The exposed length of the pyrometer tube and thermocouple in the furnace chamber shall be not less than 12 in. Other types of protecting tubes or pyrometers may be used that, under test conditions, give the same indications as the above standard within the limit of accuracy that applies for furnace-temperature measurements. For floors and columns, the junction of the thermocouples shall be placed 12 in. away from the exposed face of the sample at the beginning of the test and, during the test, shall not touch the sample as a result of its deflection. In the case of walls and partitions, the thermocouples shall be placed 6 in. away from the exposed face of the sample at the beginning of the test, and shall not touch the sample during the test, in the event of deflection.

(b) The temperatures shall be read at intervals not exceeding 5 min. during the first two hours, and thereafter the intervals may be increased to not more than 10 min.

(c) The accuracy of the furnace control shall be such that the area under the time-temperature curve, obtained by averaging the results from the pyrometer readings, is within 10 per cent of the corresponding area under the standard time-temperature curve shown in Fig. 1 for fire tests of 1 hr. or less duration, within 7.5 per cent for those over 1 hr. and not more than 2 hr., and within 5 per cent for tests exceeding 2 hr. in duration.

Temperatures of Unexposed Surfaces of Floors, Walls, and Partitions.

4. (a) Temperatures at unexposed surfaces shall be measured with thermocouples or thermometers* placed under flexible, oven-dry, felted asbestos pads 6 in. square, 0.4 in. in thickness, and weighing not less than 1.0 nor more than 1.4 lb. per sq. ft. The pads shall be sufficiently soft so that, without breaking, they may be shaped to contact over the whole surface against which they are placed. The wire leads of the thermocouple or the stem of the thermometer shall have an immersion under the pad and be in contact with the unexposed surface for not less than $3\frac{1}{2}$ in. The hot junction of the thermocouple or the bulb of the thermometer shall be placed approximately under the center of the pad. The outside diameter of protecting or insulating tubes, and of thermometer stems, shall be not more than $5/16$ in. The pad shall be held firmly against the surface, and

*Under certain conditions it may be unsafe or impracticable to use thermometers.

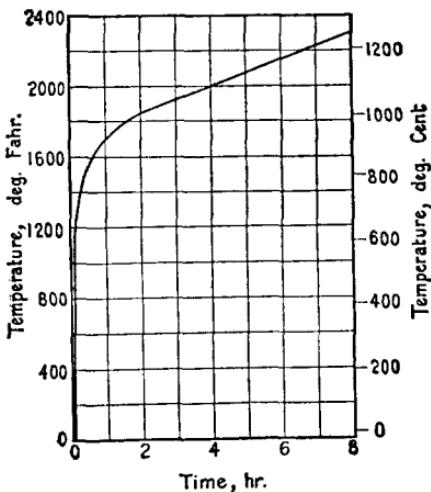


Fig. 1. Time Temperature Curve.

shall fit closely about the thermocouples or thermometer stems. Thermometers shall be of the partial-immersion type, with a length of stem, between the end of the bulb and the immersion mark, of 3 in. The wires for the thermocouple in the length covered by the pad shall be not heavier than No. 18 B. & S. gage (0.04 in.) and shall be electrically insulated with heat-resistant and moisture-resistant coatings.

(b) Temperature readings shall be taken at not less than nine points on the surface. Five of these shall be symmetrically disposed, one to be approximately at the center of the specimen, and four at approximately the center of its quarter sections. The other four shall be located at the discretion of the testing authority to obtain representative information on the performance of the construction under test. None of the thermocouples shall be nearer than one and one-half times the thickness of the construction, or nearer than 12 in. to the edges, and none of them shall be located opposite or on top of beams, girders, pilasters, or other structural members if temperatures at such points will obviously be lower than at more representative locations.

(c) Temperature readings shall be taken at intervals not exceeding 15 min. until a reading exceeding 212F. (100C.) has been obtained at any one point. Thereafter the readings may be taken more frequently at the discretion of the testing body, but the intervals need not be less than 5 min.

(d) Where the conditions of acceptance place a limitation on the rise of temperature of the unexposed surface, the temperature end point of the fire endurance period shall be determined by the average of the measurements taken at individual points; except that if a temperature rise 30 per cent in excess of the specified limit occurs at any one of these points, the remainder shall be ignored and the fire endurance period judged as ended.

CLASSIFICATION AS DETERMINED BY TEST.

Report of Results.

5. (a) Results shall be reported in accordance with the performance in the tests prescribed in these methods. They shall be expressed in time periods of resistance, to the nearest integral minute.

Reports shall include observations of significant details of the behavior of the material or construction during the test and after the furnace fire is cut off, including information on deformation, spalling, cracking, burning of the specimen or its component parts, continuance of flaming, and production of smoke.

(b) When the indicated resistance period is $\frac{1}{2}$ hr. or over, determined by the average or maximum temperature rise on the unexposed surface or within the test sample, or by failure under load, a correction shall be applied for variation of the furnace exposure from that prescribed, where it will affect the classification, by multiplying the indicated period by two thirds of the difference in area between the curve of average furnace temperature and the standard curve for the first three fourths of the period and dividing the product by the area between the standard curve and a base line of 68F. (20C.) for the same part of the indicated period, the latter area increased by 54 Fahr.-hr. or 30 Cent.-hr. (3240 Fahr.-min. or 1800 Cent.-min.), to compensate for the thermal lag of the furnace thermocouples during the first part of the test. For fire exposure in the test higher than standard, the indicated resistance period shall be increased by the amount of the correction and be similarly decreased for fire exposure below standard (Note).

NOTE: The correction can be expressed by the following formula:

$$C = \frac{2I(A-As)}{3(As+L)}$$

where:

C = correction in the same units as I .

I = indicated fire-resistance period,

A = area under the curve of indicated average furnace temperature for the first three fourths of the indicated period,

As = area under the standard furnace curve for the same part of the indicated period, and

L = lag correction in the same units as A and As (54 Fahr.-hr. or 30 Cent.-hr. (3240 Fahr.-min. or 1800 Cent.-min.)).

(c) Assemblies involving materials in such kind or quantity or so contained as to continue flaming after the furnace is shut off, or which do not classify as noncombustible, as defined in NFPA No. 220 shall be identified by the term "combustible" after the period assigned.

TEST SAMPLE.

Test Sample.

6. (a) The test sample shall be truly representative of the construction for which classification is desired, as to materials, workmanship, and details such as dimensions of parts, and shall be built under conditions representative of those obtaining as practically applied in building construction and operation. The physical properties of the materials and ingredients used in the test sample shall be determined and recorded. Roof coverings shall not be applied to roof assemblies during test.

(b) The size and dimensions of the test sample specified herein are intended to apply for rating constructions of dimensions within the usual general range employed in buildings. If the conditions of use limit the construction to smaller dimensions, a proportionate reduction may be made in the dimensions of the samples for a test qualifying them for such restricted use.

CONDUCT OF FIRE TESTS.

Fire Endurance Test.

7. The fire endurance test on the sample with its applied load, if any, shall be continued until failure occurs, or until the sample has withstood the test conditions for a period equal to that herein specified in the conditions of acceptance for the given type of construction.

Hose Stream Test.

8. (a) Where required by the conditions of acceptance, a duplicate sample shall be subjected to a fire exposure test for a period equal to one half of that indicated as the resistance period in the fire endurance test, but not for more than 1 hr., immediately after which the sample shall be subjected to the impact, erosion, and cooling effects of a hose stream directed first at the middle and then at all parts of the exposed face, changes in direction being made slowly.

(b) EXEMPTION: The hose stream test shall not be required in the case of constructions having a resistance period, indicated in the fire endurance test, of less than 1 hr.

(c) OPTIONAL PROGRAM: The submitter may elect, with the advice and consent of the testing body, to have the hose stream test made on the sample subjected to the fire endurance test and immediately following the expiration of the fire endurance test.

(d) STREAM EQUIPMENT AND DETAILS: The stream shall be delivered through 2½-in. hose discharging through a National Standard Playpipe of corresponding size equipped with a 1½-in. discharge tip of the standard-taper smooth-bore pattern without shoulder at the orifice. The water pressure and duration of application shall be as prescribed in Table I.

TABLE I.

Resistance Period	Water Pressure at Base of Nozzle, psi.	Duration of Application, min. per 100 sq. ft. exposed area
8 hr. and over	45	6
4 hr. and over if less than 8 hr.	45	5
2 hr. and over if less than 4 hr.	30	2½
1½ hr. and over if less than 2 hr.	30	1½
1 hr. and over if less than 1½ hr.	30	1
Less than 1 hr., if desired	30	1

(c) NOZZLE DISTANCE: The nozzle orifice shall be 20 ft. from the center of the exposed surface of the test sample if the nozzle is so located that when directed at the center its axis is normal to the surface of the test sample. If otherwise located, its distance from the center shall be less than 20 ft. by an amount equal to 1 ft. for each 10 deg. of deviation from the normal.

Time of Testing.

9. The material or construction shall not be tested until a large proportion of its final strength has been attained, and if it contains free water, until the excess has been given off. Whenever practicable, the material or construction shall be weighed at intervals during the period of drying and the weights on successive days recorded. Weighing shall be continued until the weight shall have remained fundamentally constant for not less than 5 successive days under favorable drying conditions of the open room of the laboratories. If weighing of the total material or construction of the test specimen is not practicable, a suitable sample designed to give an accurate estimate of the condition of dryness of the complete sample shall be selected or fabricated and subjected to weighing as specified above for the complete test specimen. Artificial drying at temperatures not injurious to the material or construction to be tested may be used.

TESTS OF BEARING WALLS AND PARTITIONS.

Size of Sample.

10. The area exposed to fire shall be not less than 100 sq. ft., with neither dimension less than 9 ft. The test specimen shall not be restrained on its vertical edges.

Loading.

11. During the fire endurance and fire and hose stream tests a superimposed load shall be applied to the construction in a manner calculated to develop theoretically, as nearly as practicable, the working stresses contemplated by the design.

Conditions of Acceptance.

12. The test shall be regarded as successful if the following conditions are met:

(a) The wall or partition shall have sustained the applied load during the fire endurance test without passage of flame or gases hot enough to ignite cotton waste, for a period equal to that for which classification is desired.

(b) The wall or partition shall have sustained the applied load during the fire and hose stream test as specified in Section 9, without passage of flame, of gases hot enough to ignite cotton waste, or of the hose stream, and after cooling but within 72 hr. after its completion shall sustain the dead load of the test construction plus twice the superimposed load specified above.

(c) Transmission of heat through the wall or partition during the fire endurance test shall not have been such as to raise the temperature on its unexposed surface more than 250F. (139C.) above its initial temperature.

TESTS OF NONBEARING WALLS AND PARTITIONS.

Size of Sample.

13. The area exposed to fire shall be not less than 100 sq. ft., with neither dimension less than 9 ft. The test specimen shall be restrained on all four edges.

Conditions of Acceptance.

14. The test shall be regarded as successful if the following conditions are met:

(a) The wall or partition shall have withstood the fire endurance test without passage of flame or gases hot enough to ignite cotton waste, for a period equal to that for which classification is desired.

(b) The wall or partition shall have withstood the fire and hose stream test as specified in Section 8, without passage of flame, of gases hot enough to ignite cotton waste, or of the hose stream.

(c) Transmission of heat through the wall or partition during the fire endurance test shall not have been such as to raise the temperature on its unexposed surface more than 250F. (139C.) above its initial temperature.

TESTS OF COLUMNS.

Size of Sample.

15. The length of the column exposed to fire shall, when practicable, approximate the maximum clear length contemplated by the design, and for building columns shall be not less than 9 ft. The contemplated details of connections, and their protection if any, shall be applied according to the methods of acceptable field practice.

Loading.

16. (a) During the fire endurance test the column shall be exposed to fire on all sides and shall be loaded in a manner calculated to develop theoretically, as nearly as practicable, the working stresses contemplated by the design. Provision shall be made for transmitting the load to the exposed portion of the column without unduly increasing the effective column length.

(b) If the submitter and the testing body jointly so decide, the column may be subjected to $1\frac{3}{4}$ times its designed working load before the fire endurance test is undertaken. The fact that such a test has been made shall

not be construed as having had a deleterious effect on the fire endurance test performance.

Condition of Acceptance.

17. The test shall be regarded as successful if the column sustains the applied load during the fire endurance test for a period equal to that for which classification is desired.

ALTERNATE TEST OF PROTECTION FOR STRUCTURAL STEEL COLUMNS.

Application.

18. This test procedure does not require column loading at any time and may be used at the discretion of the testing laboratory to evaluate steel column protections that are not required by design to carry any of the column load.

Size and Character of Sample.

19. (a) The size of the steel column used shall be such as to provide a test specimen that is truly representative of the design, materials, and workmanship for which classification is desired. The protection shall be applied according to the methods of acceptable field practice. The length of the protected column shall be at least 8 ft. The column shall be vertical during application of the protection and during the fire exposure.

(b) The applied protection shall be restrained against longitudinal temperature expansion greater than that of the steel column by rigid steel plates or reinforced concrete attached to the ends of the steel column before the protection is applied. The size of the plates or amount of concrete shall be adequate to provide direct bearing for the entire transverse area of the protection.

(c) The ends of the specimen, including the means for restraint, shall be given sufficient thermal insulation to prevent appreciable direct heat transfer from the furnace.

Temperature Measurement.

20. The temperature of the steel in the column shall be measured by at least three thermocouples located at each of four levels. The upper and lower levels shall be 2 ft. from the ends of the steel column, and the two intermediate levels shall be equally spaced. The thermocouples at each level shall be so placed as to measure significant temperatures of the component elements of the steel section.

Exposure to Fire.

21. During the fire endurance test the specimen shall be exposed to fire on all sides for its full length.

Conditions of Acceptance.

22. The test shall be regarded as successful if the transmission of heat through the protection during the period of fire exposure for which classification is desired does not raise the average (arithmetical) temperature of the steel at any one of the four levels above 1000F., or does not raise the temperature above 1200F. at any one of the measured points.

TESTS OF FLOORS AND ROOFS.

(The following contemplates application of fire exposure to the under side of constructions.)

Size of Sample.

23. The area exposed to fire shall be not less than 180 sq. ft., with neither dimension less than 12 ft. Beams or girders, if a part of the construction under test, shall lie within the combustion chamber and have a clearance of not less than 8 in. from its walls.

Loading.

24. During the fire endurance and fire and hose stream tests a superimposed load shall be applied to the construction in a manner calculated to develop theoretically, as nearly as practicable, the working stresses in each member contemplated by the design.

Conditions of Acceptance.

25. The test shall be regarded as successful if the following conditions are met:

(a) The construction shall have sustained the applied load during the fire endurance test without passage of flame or gases hot enough to ignite cotton waste, for a period equal to that for which classification is desired.

(b) Transmission of heat through the construction during the fire endurance test shall not have been such as to raise the temperature on its unexposed surface more than 250F. (139C.) above its initial temperature.

**ALTERNATE TEST OF PROTECTION FOR SOLID
STRUCTURAL STEEL BEAMS AND GIRDERS.****Application.**

26. Where the loading required in Section 24 is not feasible this alternate test procedure may be used to evaluate the protection of steel beams and girders without application of design load, provided that the protection is not required by design to function structurally in resisting applied loads. The conditions of acceptance of this alternate test are not applicable to tests made under design loads as provided under tests for Floors and Roofs in Sections 23 to 25.

Size and Character of Sample.

27. (a) The size of the steel beam or girder shall be such as to provide a test specimen that is truly representative of the design, materials and workmanship for which classification is desired. The protection shall be applied according to the methods of acceptable field practice and the projection below the ceiling, if any, shall be representative of the conditions of intended use. The length of beam or girder exposed to the fire shall be not less than 12 ft. and the member shall be tested in a horizontal position. A section of a representative floor construction not less than 5 ft. wide, symmetrically located with reference to the beam or girder and extending its full length, shall be included in the test assembly and exposed to fire from

below. The rating of performance shall not be applicable to sizes smaller than those tested.

(b) The applied protection shall be restrained against longitudinal expansion greater than that of the steel beam or girder by rigid steel plates or reinforced concrete attached to the ends of the member before the protection is applied. The ends of the member, including the means for restraint, shall be given sufficient thermal insulation to prevent appreciable direct heat transfer from the furnace to the unexposed ends of the member to the outside of the furnace.

Temperature Measurement.

28. The temperature of the steel in the beam or girder shall be measured with not less than four thermocouples at each of four sections equally spaced along the length of the beam and symmetrically disposed and not nearer than 2 ft. from the inside face of the furnace. The thermocouples at each section shall be symmetrically placed so as to measure significant temperatures of the component elements of the steel section.

Conditions of Acceptance.

29. The test shall be regarded as successful if the transmission of heat through the protection during the period of fire exposure for which classification is desired does not raise the average (arithmetical) temperature of the steel at any one of the four sections above 1000° F., or does not raise the temperature above 1200° F. at any one of the measured points.

TESTS OF CEILING CONSTRUCTIONS.

Size of Sample.

30. The area exposed to fire shall be not less than 180 sq. ft., with neither dimension less than 12 ft., and the ceiling surface at its edges shall be in contact with the test furnace structure.

Test Construction and Enclosure.

31. The test ceiling construction shall include all structural members and details including hangers, if any, but not walkways. Above the ceiling during the test, there shall be provided a tight flat-topped enclosure, the underside of the covering material of which shall be 36 in. above the top of the joists or beams supporting and protected by the ceiling. The top of the enclosure shall be made of cement-asbestos board $\frac{1}{4}$ in. in thickness under asbestos millboard $\frac{1}{2}$ in. in thickness, and the side walls of 8-in. common brick, or it shall be of a construction having equivalent heat conductivity and heat capacity. Where use of the ceiling under a combustible construction is contemplated, at least five 15-in. square panels of 1-in. pine board shall be attached to the underside of the top of the enclosure. The temperatures on the bottom surface of these panels shall be measured.

Conditions of Acceptance.

32. The test shall be regarded as successful if the following conditions are met:

(a) The ceiling shall have withstood the fire endurance test without the passage of flame or ignition of combustible members or materials forming part of the construction above the ceiling as evidenced by glow or flame.

(b) Transmission of heat through the ceiling during the fire endurance test shall not have been such as to raise the average temperature above