

INTERNATIONAL STANDARD



**Polyvinyl chloride insulated cables of rated voltages up to and including
450/750 V –
Part 3: Non-sheathed cables for fixed wiring**



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INTERNATIONAL STANDARD



Polyvinyl chloride insulated cables of rated voltages up to and including
450/750 V –
Part 3: Non-sheathed cables for fixed wiring

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ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**POLYVINYL CHLORIDE INSULATED CABLES
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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60227-3:1993+AMD1:1997 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60227-3 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This third edition cancels and replaces the second edition published in 1992 and Amendment 1:1997. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the reference to tests according to IEC 60227-2 has been withdrawn and replaced with a reference to IEC 63294;
- b) normative references have been updated.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2141/FDIS	20/2154/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*, can be found on the IEC website.

This document is to be used in conjunction with IEC 60227-1.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

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INTRODUCTION

The IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*, consists of the following parts:

IEC 60227-1: General requirements;

IEC 60227-2: Test methods (withdrawn and replaced by IEC 63294);

IEC 60227-3: Non-sheathed cables for fixed wiring;

IEC 60227-4: Sheathed cables for fixed wiring;

IEC 60227-5: Flexible cables (cords);

IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for non-sheathed cables for fixed wiring.

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POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 3: Non-sheathed cables for fixed wiring

~~1~~ **General**

1 Scope

This part of IEC 60227 details the particular standards for polyvinyl chloride insulated single-core non-sheathed cables for fixed wiring of rated voltages up to and including 450/750 V.

~~All cables shall comply with the appropriate requirements given in IEC 60227-1 and the individual types of cables shall each comply with the particular requirements of this part.~~

This document provides the particular requirements for non-sheathed cables for fixed wiring which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables.

The tests for cables specified in the IEC 60227 series are described in IEC 63294.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60227-1:~~1993~~, *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 1: General requirements**

~~IEC 60227-2:1979, Polyvinyl chloride insulated cables of rated voltage up to and including 450/750 V – Part 2: Test methods*~~

IEC 60228:~~1978~~, *Conductors of insulated cables*
First supplement 60228A (1982), amendment 1 (1993)

~~IEC 60332-1:1979, Tests on electric cables under fire conditions – Part 1: Test on a single vertical insulated wire or cable~~

IEC 60332-1-2, *Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame*

~~IEC 60811-1-1:1993, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section One: Measurement of thickness and overall dimensions – Tests for determining the mechanical properties~~
~~Amendment 1 (1988). Amendment 2 (1989)~~

* – Revised edition to be published.

~~IEC 60811-1-2:1985, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Two: Thermal ageing methods
Amendment 1 (1989)~~

~~IEC 60811-1-4:1985, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Four: Tests at low temperature~~

~~IEC 60811-3-1:1985, Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section One: Pressure test at high temperature – Tests for resistance to cracking~~

~~IEC 60811-3-2:1985, Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section Two: Loss of mass test – Thermal stability tests~~

IEC 60811-401, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven*

IEC 60811-405, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 405: Miscellaneous tests – Thermal stability test for PVC insulations and PVC sheaths*

IEC 60811-409, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths*

IEC 60811-501, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds*

IEC 60811-504, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths*

IEC 60811-505, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths*

IEC 60811-506, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 506: Mechanical tests – Impact test at low temperature for insulations and sheaths*

IEC 60811-508, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths*

IEC 60811-509, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)*

IEC 62440, *Electric cables with a rated voltage not exceeding 450/750 V – Guide to use*

IEC 63294:2021, *Test methods for electric cables with rated voltages up to and including 450/750 V*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60227-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1

type test

test made before supplying a type of cable covered by this document on a general commercial basis in order to demonstrate satisfactory performance characteristics to meet the intended application

Note 1 to entry: Type tests are of such a nature that, after they have been made, it is not necessary for them to be repeated, unless changes are made in the cable materials or design which can change the performance characteristics.

Note 2 to entry: The symbol T is used to refer to type tests.

3.2

sample test

test made on samples of completed cable or components taken from a completed cable to verify that the finished product meets the design standards

Note 1 to entry: The symbol S is used to refer to sample tests.

4 Single-core non-sheathed cable with rigid conductor for general purposes

4.1 Code designation

60227 IEC 01.

4.2 Rated voltage

450/750 V.

4.3 Construction

4.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements of IEC 60228:

- class 1 for solid conductors;
- class 2 for stranded conductors.

4.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C applied around the conductor.

The specified value of the insulation thickness ~~shall comply with the specified value~~ is given in Table 1, column 3.

The insulation resistance shall be not less than the values given in Table 1, column 6.

4.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 1, columns 4 and 5.

Table 1 – General data for type 60227 IEC 01

1	2	3	4	5	6
Nominal cross-sectional area of conductor mm ²	Class of conductor IEC 60228	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
			Lower limit mm	Upper limit mm	
1,5	1	0,7	2,6	3,2	0,011
1,5	2	0,7	2,7	3,3	0,010
2,5	1	0,8	3,2	3,9	0,010
2,5	2	0,8	3,3	4	0,009
4	1	0,8	3,6	4,4	0,0085 0,008 05
4	2	0,8	3,8	4,6	0,0077 0,007 07
6	1	0,8	4,1	5	0,0070 0,007 00
6	2	0,8	4,3	5,2	0,0065 0,006 00
10	1	1	5,3	6,4	0,0070 0,007 00
10	2	1	5,6	6,7	0,0065 0,006 05
16	2	1	6,4	7,8	0,0050 0,005 00
25	2	1,2	8,1	9,7	0,0050 0,005 00
35	2	1,2	9	10,9	0,0043 0,004 03
50	2	1,4	10,6	12,8	0,0043 0,004 03
70	2	1,4	12,1	14,6	0,0035 0,003 05
95	2	1,6	14,1	17,1	0,0035 0,003 05
120	2	1,6	15,6	18,8	0,0032 0,003 02
150	2	1,8	17,3 17	20,9 21	0,0032 0,003 02
185	2	2	19,3 19	23,3 23	0,0032 0,003 02
240	2	2,2	22	26,6	0,0032 0,003 02
300	2	2,4	24,5	29,6	0,0030 0,003 00
400	2	2,6	27,5	33,2	0,0028 0,002 08

4.4 Tests

Compliance with the requirements of 4.3 above shall be checked by inspection and by the sample tests and type tests given in Table 2.

4.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

~~NOTE – Other guidelines are under consideration.~~

The use of the cable type 60227 IEC 01 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 2 – Tests for type 60227 IEC 01

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	<i>Electric test</i>		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 500 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	60227-2 IEC 63294:2021, 5.4
2	<i>Provisions covering constructional and dimensional characteristics</i>		60227-1 and 60227-2 IEC 60227-1 Inspection and manual test
2.1	Checking of compliance with constructional provisions	T, S	
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	<i>Mechanical properties of insulation</i>		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	<i>Pressure test at high temperature</i>	T	60811-3-1 IEC 60811-508
5	<i>Elasticity and impact strength at low temperature</i>		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
5.2	Elongation test for insulation ^a	T	60811-1-4 IEC 60811-505
5.3	Impact test for insulation	T	60811-1-4 IEC 60811-506
6	<i>Heat shock test</i>	T	60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2
^a Only applicable if the overall diameter of the cable exceeds the limits specified in the test method.			

5 Single-core non-sheathed cable with flexible conductor for general purposes

5.1 Code designation

60227 IEC 02.

5.2 Rated voltage

450/750 V.

5.3 Construction

5.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 5 conductors.

5.3.2 Insulation

The insulation shall be polyvinyl chloride compounds of type PVC/C, applied around the conductor.

The specified value of insulation thickness shall comply with the specified value is given in Table 3, column 2.

The insulation resistance shall be not less than the value given in Table 3, column 5.

5.3.3 Overall diameter

The mean overall diameter shall not exceed be within the upper limits given in Table 3, columns 3 and 4.

Table 3 – General data for type 60227 IEC 02

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
		Lower limit mm	Upper limit mm	
1,5	0,7	2,8	3,4	0,010
2,5	0,8	3,4	4,1	0,009
4	0,8	3,9	4,8	0,007
6	0,8	4,4	5,3	0,006
10	1	5,7	6,8	0,0056 0,005 06
16	1	6,7	8,1	0,0046 0,004 06
25	1,2	8,4	10,2 10	0,0044 0,004 04
35	1,2	9,7	11,7	0,0038 0,003 08
50	1,4	11,5	13,9	0,0037 0,003 07
70	1,4	13,2	16	0,0032 0,003 02
95	1,6	15,1	18,2	0,0032 0,003 02
120	1,6	16,7	20,2	0,0029 0,002 09
150	1,8	18,6	22,5	0,0029 0,002 09
185	2	20,6	24,9	0,0029 0,002 09
240	2,2	23,5	28,4	0,0028 0,002 08

5.4 Tests

Compliance with the requirements of 5.3 shall be checked by inspection and by the sample tests and type tests given in Table 4.

5.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

NOTE— Other guidelines are under consideration.

The use of the cable type 60227 IEC 02 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 4 – Tests for type 60227 IEC 02

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 500 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	60227-2 IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		60227-1 and 60227-2
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	Pressure test at high temperature	T	60811-3-1 IEC 6081-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
5.2	Elongation test for insulation ^a	T	60811-1-4 IEC 60811-505
6	Heat shock test	T	60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2
^a Only applicable if the overall diameter of the cable exceeds the limits specified in the test method.			

6 Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 70 °C

6.1 Code designation

60227 IEC 05.

6.2 Rated voltage

300/500 V.

6.3 Construction

6.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 1 conductors.

6.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C, applied around the conductor.

The insulation thickness shall comply with the specified value given in Table 5, column 2.

The insulation resistance shall be not less than the value given in Table 5, column 5.

6.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 5, columns 3 and 4.

Table 5 – General data for type 60227 IEC 05

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
		Lower limit mm	Upper limit mm	
0,5	0,6	1,9	2,3	0,015
0,75	0,6	2,1	2,5	0,012
1	0,6	2,2	2,7	0,011

6.4 Tests

Compliance with the requirements of 6.3 shall be checked by inspection and by the ~~sample tests and type tests~~ given in Table 6.

6.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

~~NOTE — Other guidelines are under consideration.~~

The use of the cable type 60227 IEC 05 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 6 – Tests for type 60227 IEC 05

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 000 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	60227-2 IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		60227-1 and 60227-2
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	Pressure test at high temperature	T	60811-3-1 IEC 60811-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
6	Heat shock test	T	60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2

7 Single-core non-sheathed cable with flexible conductor for internal wiring for a conductor temperature of 70 °C

7.1 Code designation

60227 IEC 06.

7.2 Rated voltage

300/500 V.

7.3 Construction

7.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 5 conductors.

7.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C, applied around the conductor.

The specified value of insulation thickness ~~shall comply with the specified values~~ is given in Table 7, column 2.

The insulation resistance shall be not less than the value given in Table 7, column 5.

7.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 7, columns 3 and 4.

Table 7 – General data for type 60227 IEC 06

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
		Lower limit mm	Upper limit mm	
0,5	0,6	2,1	2,5	0,013
0,75	0,6	2,2	2,7	0,011
1	0,6	2,4	2,8	0,010

7.4 Tests

Compliance with the requirements of 7.3 shall be checked by inspection and by the sample tests and type tests given in Table 8.

7.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

~~NOTE — Other guidelines are under consideration.~~

The use of the cable type 60227 IEC 06 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 8 – Tests for type 60227 IEC 06

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 000 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	60227-2 IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		60227-1 and 60227-2
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	Pressure test at high temperature		60811-3-1 IEC 60811-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
6	Heat shock test		60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2

8 Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 90 °C

8.1 Code designation

60227 IEC 07.

8.2 Rated voltage

300/500 V.

8.3 Construction

8.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 1 conductors.

8.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/E, applied around the conductor.

The specified value of insulation thickness ~~shall comply with the specified value~~ is given in Table 9, column 2.

The insulation resistance shall be not less than the value given in Table 9, column 5.

8.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 9, columns 3 and 4.

Table 9 – General data for type 60227 IEC 07

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 90 °C MΩ · km
		Lower limit mm	Upper limit mm	
0,5	0,6	1,9	2,3	0,015
0,75	0,6	2,1	2,5	0,013
1	0,6	2,2	2,7	0,012
1,5	0,7	2,6	3,2	0,011
2,5	0,8	3,2	3,9	0,009

8.4 Tests

Compliance with the requirements of 8.3 shall be checked by inspection and by the **sample tests and type tests** given in Table 10.

8.5 Guidance on use

Maximum conductor temperature in normal use: 90 °C.

The use of the cable type 60227 IEC 07 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

In circumstances in which it is possible to guard against thermoplastic flow, and reduced insulation resistance can be tolerated, a PVC compound suitable for continuous use at 90 °C can be operated at temperatures up to 105 °C for a reduced total working duration.

NOTE — Other guidelines are under consideration.

Table 10 – Tests for type 60227 IEC 07

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 000 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 90 °C	T	60227-2 IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		60227-1 and 60227-2
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	Pressure test at high temperature	T	60811-3-1 IEC 60811-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
6	Heat shock test	T	60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2
8	Thermal stability	T	60811-3-2 IEC 60811-405

9 Single-core non-sheathed cable with flexible conductor for internal wiring for a conductor temperature of 90 °C

9.1 Code designation

60227 IEC 08.

9.2 Rated voltage

300/500 V.

9.3 Construction

9.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 5 conductors.

9.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/E, applied around the conductor.

The specified value of insulation thickness ~~shall comply with the specified value~~ is given in Table 11, column 2.

The insulation resistance shall be not less than the value given in Table 11, column 5.

9.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 11, columns 3 and 4.

Table 11 – General data for type 60227 IEC 08

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 90 °C MΩ · km
		Lower limit mm	Upper limit mm	
0,5	0,6	2,1	2,5	0,013
0,75	0,6	2,2	2,7	0,012
1	0,6	2,4	2,8	0,010
1,5	0,7	2,8	3,4	0,009
2,5	0,8	3,4	4,1	0,009

9.4 Tests

Compliance with the requirements of 9.3 shall be checked by inspection and by the ~~test sample tests~~ and type tests given in Table 12.

9.5 Guidance on use

Maximum conductor temperature in normal use: 90 °C.

The use of the cable type 60227 IEC 08 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

In circumstances in which it is possible to guard against thermoplastic flow, and reduced insulation resistance can be tolerated, a PVC compound suitable for continuous use at 90 °C can be operated at temperatures up to 105 °C for a reduced total working duration.

NOTE — Other guidelines are under consideration.

Table 12 – Tests for type 60227 IEC 08

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	60227-2 IEC 63294:2021, 5.1
1.2	Voltage test at 2 000 V	T, S	60227-2 IEC 63294:2021, 5.2
1.3	Insulation resistance at 90 °C	T	60227-2 IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		60227-1 and 60227-2
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	60227-2 IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	60227-2 IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	60811-1-1 IEC 60811-501
3.2	Tensile test after ageing	T	60811-1-2 IEC 60811-401
3.3	Loss of mass test	T	60811-3-2 IEC 60811-409
4	Pressure test at high temperature	T	60811-3-1 IEC 60811-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	60811-1-4 IEC 60811-504
6	Heat shock test	T	60811-3-1 IEC 60811-509
7	Test of flame retardance	T	60332-1 IEC 60332-1-2
8	Thermal stability	T	60332-1 IEC 60811-405

Bibliography

IEC 60227-2, *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 2: Test methods*¹

¹ Withdrawn.

INTERNATIONAL STANDARD

**Polyvinyl chloride insulated cables of rated voltages up to and including
450/750 V –
Part 3: Non-sheathed cables for fixed wiring**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**POLYVINYL CHLORIDE INSULATED CABLES
OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –****Part 3: Non-sheathed cables for fixed wiring****FOREWORD**

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IEC 60227-3 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This third edition cancels and replaces the second edition published in 1992 and Amendment 1:1997. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the reference to tests according to IEC 60227-2 has been withdrawn and replaced with a reference to IEC 63294;
- b) normative references have been updated.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2141/FDIS	20/2154/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*, can be found on the IEC website.

This document is to be used in conjunction with IEC 60227-1.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

The IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*, consists of the following parts:

IEC 60227-1: General requirements;

IEC 60227-2: Test methods (withdrawn and replaced by IEC 63294);

IEC 60227-3: Non-sheathed cables for fixed wiring;

IEC 60227-4: Sheathed cables for fixed wiring;

IEC 60227-5: Flexible cables (cords);

IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for non-sheathed cables for fixed wiring.

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POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 3: Non-sheathed cables for fixed wiring

1 Scope

This part of IEC 60227 details the particular standards for polyvinyl chloride insulated single-core non-sheathed cables for fixed wiring of rated voltages up to and including 450/750 V.

This document provides the particular requirements for non-sheathed cables for fixed wiring which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables.

The tests for cables specified in the IEC 60227 series are described in IEC 63294.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60227-1, *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 1: General requirements*

IEC 60228, *Conductors of insulated cables*

IEC 60332-1-2, *Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame*

IEC 60811-401, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven*

IEC 60811-405, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 405: Miscellaneous tests – Thermal stability test for PVC insulations and PVC sheaths*

IEC 60811-409, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths*

IEC 60811-501, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds*

IEC 60811-504, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths*

IEC 60811-505, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths*

IEC 60811-506, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 506: Mechanical tests – Impact test at low temperature for insulations and sheaths*

IEC 60811-508, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths*

IEC 60811-509, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)*

IEC 62440, *Electric cables with a rated voltage not exceeding 450/750 V – Guide to use*

IEC 63294:2021, *Test methods for electric cables with rated voltages up to and including 450/750 V*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60227-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1

type test

test made before supplying a type of cable covered by this document on a general commercial basis in order to demonstrate satisfactory performance characteristics to meet the intended application

Note 1 to entry: Type tests are of such a nature that, after they have been made, it is not necessary for them to be repeated, unless changes are made in the cable materials or design which can change the performance characteristics.

Note 2 to entry: The symbol T is used to refer to type tests.

3.2

sample test

test made on samples of completed cable or components taken from a completed cable to verify that the finished product meets the design standards

Note 1 to entry: The symbol S is used to refer to sample tests.

4 Single-core non-sheathed cable with rigid conductor for general purposes

4.1 Code designation

60227 IEC 01.

4.2 Rated voltage

450/750 V.

4.3 Construction

4.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements of IEC 60228:

- class 1 for solid conductors;
- class 2 for stranded conductors.

4.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C applied around the conductor.

The specified value of the insulation thickness is given in Table 1, column 3.

The insulation resistance shall be not less than the values given in Table 1, column 6.

4.3.3 Overall diameter

The mean overall diameter shall be within the limits given in Table 1, columns 4 and 5.

Table 1 – General data for type 60227 IEC 01

1	2	3	4	5	6
Nominal cross-sectional area of conductor mm ²	Class of conductor IEC 60228	Thickness of insulation Specified value	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
			Lower limit	Upper limit	
		mm	mm	mm	
1,5	1	0,7	2,6	3,2	0,011
1,5	2	0,7	2,7	3,3	0,010
2,5	1	0,8	3,2	3,9	0,010
2,5	2	0,8	3,3	4	0,009
4	1	0,8	3,6	4,4	0,008 05
4	2	0,8	3,8	4,6	0,007 07
6	1	0,8	4,1	5	0,007 00
6	2	0,8	4,3	5,2	0,006 00
10	1	1	5,3	6,4	0,007 00
10	2	1	5,6	6,7	0,006 05
16	2	1	6,4	7,8	0,005 00
25	2	1,2	8,1	9,7	0,005 00
35	2	1,2	9	10,9	0,004 03
50	2	1,4	10,6	12,8	0,004 03
70	2	1,4	12,1	14,6	0,003 05
95	2	1,6	14,1	17,1	0,003 05
120	2	1,6	15,6	18,8	0,003 02
150	2	1,8	17	21	0,003 02
185	2	2	19	23	0,003 02
240	2	2,2	22	26,6	0,003 02
300	2	2,4	24,5	29,6	0,003 00
400	2	2,6	27,5	33,2	0,002 08

4.4 Tests

Compliance with the requirements of 4.3 above shall be checked by inspection and by the sample tests and type tests given in Table 2.

4.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

The use of the cable type 60227 IEC 01 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 2 – Tests for type 60227 IEC 01

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	IEC 63294:2021, 5.1
1.2	Voltage test at 2 500 V	T, S	IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	IEC 60811-501
3.2	Tensile test after ageing	T	IEC 60811-401
3.3	Loss of mass test	T	IEC 60811-409
4	Pressure test at high temperature	T	IEC 60811-508
5	Elasticity and impact strength at low temperature		
5.1	Bending test for insulation	T	IEC 60811-504
5.2	Elongation test for insulation ^a	T	IEC 60811-505
5.3	Impact test for insulation	T	IEC 60811-506
6	Heat shock test	T	IEC 60811-509
7	Test of flame retardance	T	IEC 60332-1-2
^a Only applicable if the overall diameter of the cable exceeds the limits specified in the test method.			

5 Single-core non-sheathed cable with flexible conductor for general purposes

5.1 Code designation

60227 IEC 02.

5.2 Rated voltage

450/750 V.

5.3 Construction

5.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 5 conductors.

5.3.2 Insulation

The insulation shall be polyvinyl chloride compounds of type PVC/C, applied around the conductor.

The specified value of insulation thickness is given in Table 3, column 2.

The insulation resistance shall be not less than the value given in Table 3, column 5.

5.3.3 Overall diameter

The mean overall diameter shall be within the limits given in Table 3, columns 3 and 4.

Table 3 – General data for type 60227 IEC 02

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
		Lower limit mm	Upper limit mm	
1,5	0,7	2,8	3,4	0,010
2,5	0,8	3,4	4,1	0,009
4	0,8	3,9	4,8	0,007
6	0,8	4,4	5,3	0,006
10	1	5,7	6,8	0,005 06
16	1	6,7	8,1	0,004 06
25	1,2	8,4	10	0,004 04
35	1,2	9,7	11,7	0,003 08
50	1,4	11,5	13,9	0,003 07
70	1,4	13,2	16	0,003 02
95	1,6	15,1	18,2	0,003 02
120	1,6	16,7	20,2	0,002 09
150	1,8	18,6	22,5	0,002 09
185	2	20,6	24,9	0,002 09
240	2,2	23,5	28,4	0,002 08

5.4 Tests

Compliance with the requirements of 5.3 shall be checked by inspection and by the sample tests and type tests given in Table 4.

5.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

The use of the cable type 60227 IEC 02 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.

Table 4 – Tests for type 60227 IEC 02

1	2	3	4
Ref. No.	Test	Category of test	Test method described in
1	Electric test		
1.1	Resistance of conductor	T, S	IEC 63294:2021, 5.1
1.2	Voltage test at 2 500 V	T, S	IEC 63294:2021, 5.2
1.3	Insulation resistance at 70 °C	T	IEC 63294:2021, 5.4
2	Provisions covering constructional and dimensional characteristics		
2.1	Checking of compliance with constructional provisions	T, S	IEC 60227-1 Inspection and manual test
2.2	Measurement of insulation thickness	T, S	IEC 63294:2021, 6.2
2.3	Measurement of overall diameter	T, S	IEC 63294:2021, 6.4
3	Mechanical properties of insulation		
3.1	Tensile test before ageing	T	IEC 60811-501
3.2	Tensile test after ageing	T	IEC 60811-401
3.3	Loss of mass test	T	IEC 60811-409
4	Pressure test at high temperature	T	IEC 6081-508
5	Elasticity at low temperature		
5.1	Bending test for insulation	T	IEC 60811-504
5.2	Elongation test for insulation ^a	T	IEC 60811-505
6	Heat shock test	T	IEC 60811-509
7	Test of flame retardance	T	IEC 60332-1-2
^a Only applicable if the overall diameter of the cable exceeds the limits specified in the test method.			

6 Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 70 °C

6.1 Code designation

60227 IEC 05.

6.2 Rated voltage

300/500 V.

6.3 Construction

6.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements given in IEC 60228 for class 1 conductors.

6.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C, applied around the conductor.

The insulation thickness shall comply with the specified value given in Table 5, column 2.

The insulation resistance shall be not less than the value given in Table 5, column 5.

6.3.3 Overall diameter

The mean overall diameter shall be within the limits given in Table 5, columns 3 and 4.

Table 5 – General data for type 60227 IEC 05

1	2	3	4	5
Nominal cross-sectional area of conductor mm ²	Thickness of insulation Specified value mm	Mean overall diameter		Minimum insulation resistance at 70 °C MΩ · km
		Lower limit mm	Upper limit mm	
0,5	0,6	1,9	2,3	0,015
0,75	0,6	2,1	2,5	0,012
1	0,6	2,2	2,7	0,011

6.4 Tests

Compliance with the requirements of 6.3 shall be checked by inspection and by the sample tests and type tests given in Table 6.

6.5 Guidance on use

Maximum conductor temperature in normal use: 70 °C.

The use of the cable type 60227 IEC 05 shall comply with IEC 62440, which provides guidance on the safe use of electric cables with a rated voltage not exceeding 450/750 V.